



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

012575

D350-833-013L02
Job Sheet 201436



Part No: D350-833-013L02

Job Qty: 1 pcs

Part Name: Dome Light Air Vent - Black (Geneva P112L)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/19

Job Tracking No:

Due Date: 10/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 14 IPP REV:A 13.09.21 NEW ISSUE DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/15/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4	DAS 74	
							Packaging 1 - 5	9-89	OCT 23 2019
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S225625



Part: D350-833-013L02

Job No: 201436

Serial No/Batch: S225625

Revision:

Inspector:

Exp Date:

Instructions:

Date: 10/23/19

Plex 10/3/19 1:04 PM Dart.lajeunesse.marie

120 QC 4	1 pcs	10/15/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
120 QC 4	1 pcs	10/15/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
130 Packaging 3-1 - Stock - B4B 1 pcs	1 pcs	10/15/19	0.00 0.00	Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	10/15/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	10/15/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
78
9-89

DAS
78
9-89

DAS
21
9-89

OCT 23 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-833-013 Location : FG121

135 - Photocopy bluefile & type labels per PPP D350-833-013 CHG001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4888-041L02	Dome Light Air Vent Assembly, Black	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5224489
D4897-045	Dome Light Wiring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	3 221147

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4888-041L02	1	0	0
	D4897-045	1	1	0

Part Specifications

Specifications could not be found.

Plex 10/3/19 1:04 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐				DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐				Date: _____ Sequence #: _____ QTY Affected: _____		MRB (QSI042) _____											
Description Work Order Deviation						Disposition																	
Root Cause Operator ☐ ☐ ☐ ☐ ☐ Manufacturing Process ☐ ☐ ☐ ☐ ☐ Equip/Tooling ☐ ☐ ☐ ☐ ☐ Handling/Preservation ☐ ☐ ☐ ☐ ☐ Material ☐ ☐ ☐ ☐ ☐ Product Improvement ☐ ☐ ☐ ☐ ☐ Process Improvement ☐ ☐ ☐ ☐ ☐ Human Factors ☐ ☐ ☐ ☐ ☐						FAULT CATEGORY Contamination ☐ ☐ ☐ ☐ ☐ Misaligned/off center ☐ ☐ ☐ ☐ ☐ BOM/Route ☐ ☐ ☐ ☐ ☐ Broken/Damage/Defect ☐ ☐ ☐ ☐ ☐ Incomplete/Unclear Instructions ☐ ☐ ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ ☐ ☐ Pressure/Forced ☐ ☐ ☐ ☐ ☐ Bending ☐ ☐ ☐ ☐ ☐ Crushing ☐ ☐ ☐ ☐ ☐ Cracks ☐ ☐ ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ ☐ ☐ Other/Details: _____						Power Loss/Surge ☐ ☐ ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ ☐ ☐ Weld ☐ ☐ ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ ☐ ☐						Positioned Wrong ☐ ☐ ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ ☐ ☐ Drawing ☐ ☐ ☐ ☐ ☐ Finish ☐ ☐ ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ ☐ ☐ Misread ☐ ☐ ☐ ☐ ☐					
						Completed By _____																	
						Lead hand / Supervisor _____																	
						QC / QA Coordinator _____																	

4. WEIGHT AND BALANCE

The following table shows the net weight increase associated with the D350-833-011/-013/-015/-017/-019 Dome Light Air Vent kits.

Installation	Weight	LONGITUDINAL				LATERAL	
		Arm FWD	Moment FWD	Arm AFT	Moment AFT	Arm	Moment
D350-833-011	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
<i>Dome Light Air Vent</i>	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-013	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
<i>Dome Light Air Vent</i>	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-015	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
<i>Dome Light Air Vent</i>	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-017	0.5 lb	65.2 in	32.6 lb-in	95.4 in	47.7 in-lb	0 in	0 lb-in
<i>Dome Light Air Vent</i>	0.23 kg	1.6 m	0.37 m-kg	2.4 m	3.8 m-kg	0 m	0 m-kg
D350-833-019	0.0 lb	65.2 in	0.0 lb-in	95.4 in	0.0 lb	0 in	0 lb-in
<i>NVIS Filter Kit</i>	0.00 kg	1.6 m	0.00 m-kg	2.4 m	0.0 m-kg	0 m	0 m-kg

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D350-833-011	DOMELIGHT AIR VENT (P112-S)
	X				D350-833-013	DOMELIGHT AIR VENT (P112-L)
		X			D350-833-015	DOMELIGHT AIR VENT (P112-X)
			X		D350-833-017	DOMELIGHT AIR VENT (P112-XL)
				X	D350-833-019	NVIS FILTER KIT
		1			D4858-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N G12983)
				6	D4873-1	O-RING
			1		D4887-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N G12984)
	1				D4888-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N GA129-12)
1					D4889-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N GA129-11)
1	1	1	1		D4897-045	DOMELIGHT WIRING (REPLACES P/N G129-8-2 AND G12989-2)
				2	D4907-1	NVIS FILTER